

Date: Thursday, 4/12/2007 8:22:39 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WEBBING
Job Number : 31662	
Estimate Number : 10755	
P.O. Number : <i>N/A</i>	Part Number : D3320041
This Issue : 4/12/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3320 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 24325	Material : <i>N/A</i>
Written By : _____	Due Date : 4/12/2007 Qty: 6 Um: Each
Checked & Approved By : <i>[Signature]</i> 07.04.12	
Comment : Est: A 05.02.09 New Issue KJ/JLM.	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *3540*

C207104113

Fabricate D3320-041 as per Dwg D3320

Possible Supplier: Aerotex or Tulmar

Material release note is required

(6)

2.0	D3320041P	Webbing
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Webbing

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

6/15/22

(6)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

7/05/22

(6)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

6/17/22

(6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/05/23

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 4/12/2007 8:22:39 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEBBING

Job Number: 31662

Part Number: D3320041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

Done 5/23

Job Completion



W 07-08-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

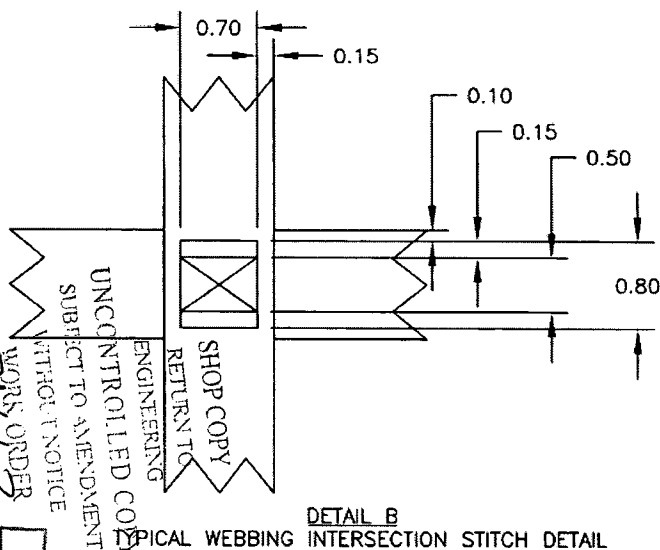
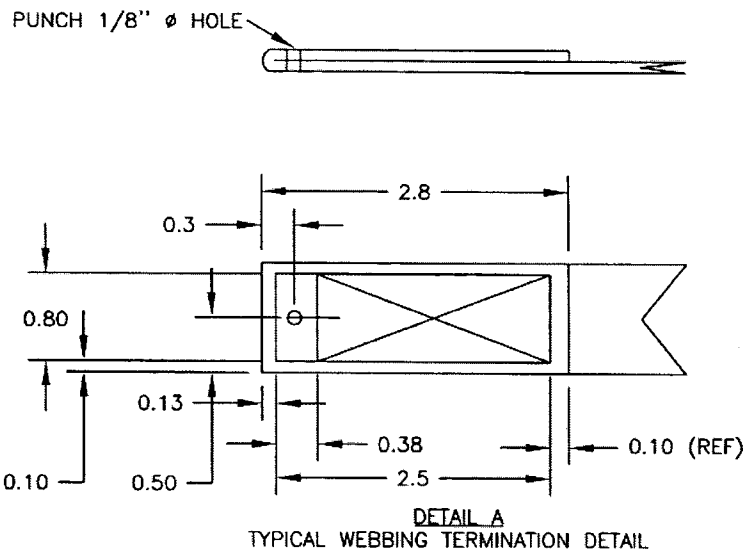
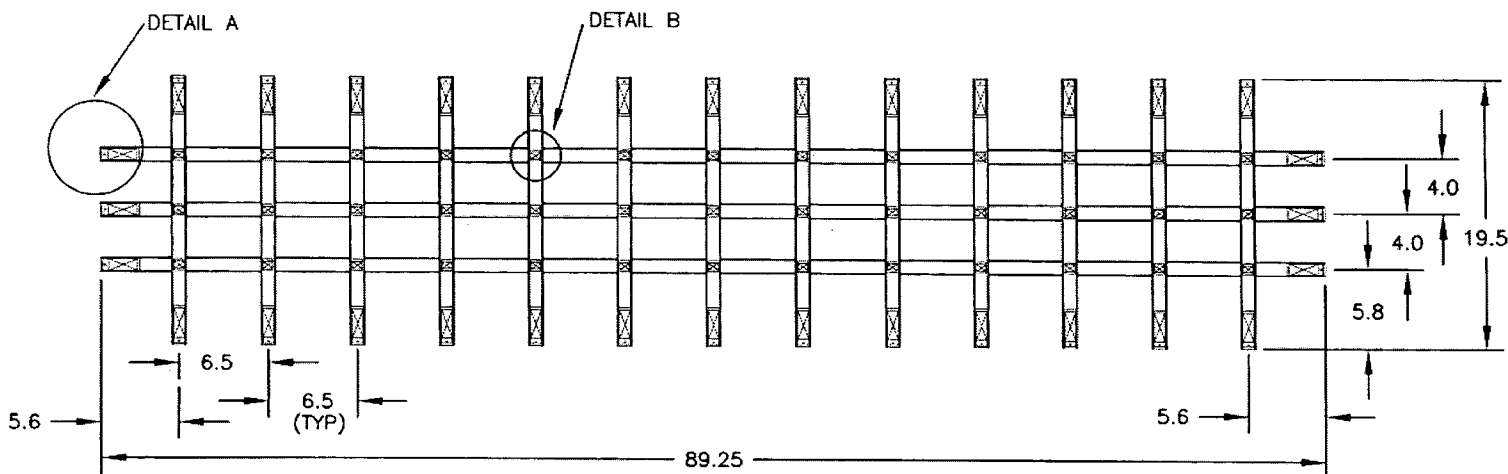
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	#1	DRAWN BY	#1	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO.	REV. A
				D3320	SHEET 1 OF 2
DATE	04.09.28			TITLE	SCALE
				WEBBING	NTS
A		04.09.28		NEW ISSUE	



D3320-041 WEBBING

- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 (MIL-T-7807), TYPE II, CLASS2, SUB-CLASS A
- 3) STITCH PATTERNS TO CONFORM TO DETAILS A AND B. 10 STITCHES PER INCH TO BE USED ON ALL STITCHING
- 4) ALL STITCHING TO BE MACHINE STITCHED.
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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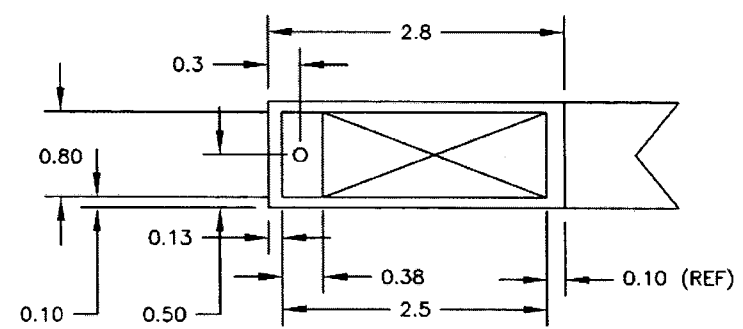
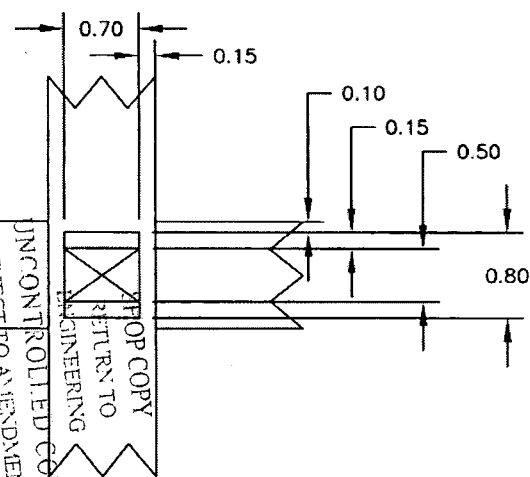
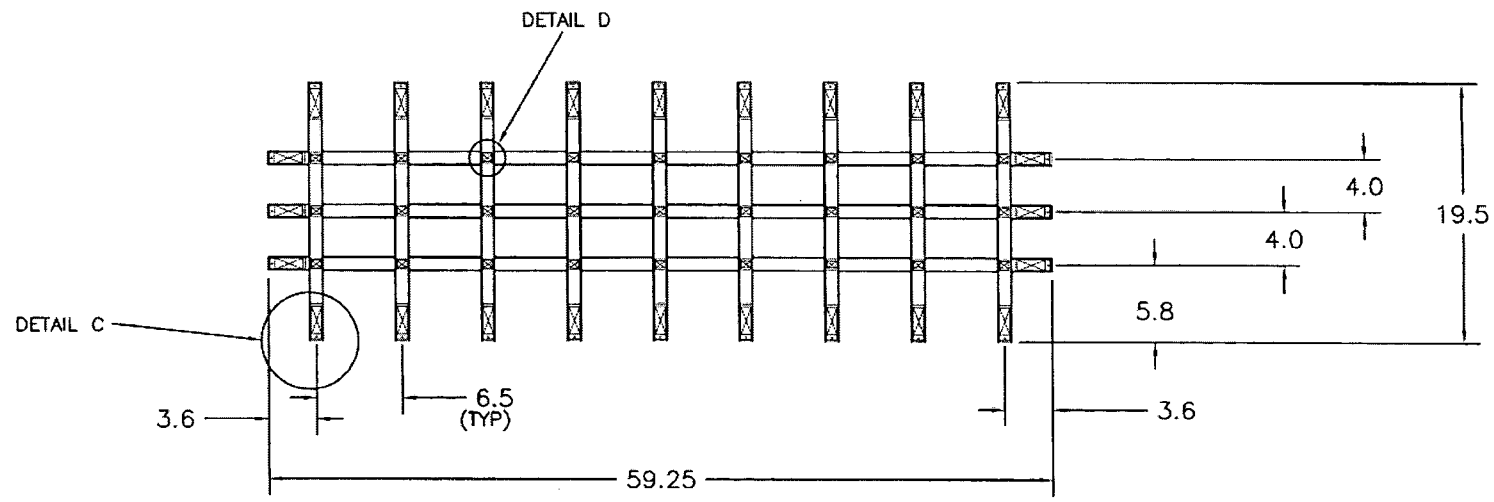
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RELEASED

04.12.16



DESIGN	AW	DRAWN BY	AW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	AW	APPROVED	AW	DRAWING NO. D3320
DATE	04.09.28	TITLE	WEBBING	REV. A
				SHEET 2 OF 2
				SCALE
				NTS



DETAIL D
TYPICAL WEBBING INTERSECTION STITCH DETAIL

DETAIL C
TYPICAL WEBBING TERMINATION DETAIL

D3320-043 WEBBING

- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 (MIL-T-7807), TYPE II, CLASS2, SUB-CLASS A
- 3) STITCH PATTERNS TO CONFORM TO DETAILS C AND D. 10 STITCHES PER INCH TO BE USED ON ALL STITCHING
- 4) ALL STITCHING TO BE MACHINE STITCHED.
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

UNCONTROLLED COPY
RETURN TO
ENGINEERING
WITHOUT NOTICE
NO. 31662

RELEASED

04.12.16

PACKING SLIP

TULMAR

COPY

Packing Slip No.

25897

Ship Date

22-May-07

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA

Tel: 613-632-1282

Fax: 613-632-2030

MID : CATULSAF1123HAW

email: info@tulmar.com

Bill No:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street

Att: C Lavoie

Tel: 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

613-632-3336

Order No.

19446

Order Date

13-Apr-07

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

PO00003540

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92- 25897

Item No.

Qty

UOM

Qty Shipped/Returned

Qty Backordered

Description

8426-001

Webbing Ass'y, Red 84-25" long x 19.5" wide

Drawing No: D3320-041

6

EA

6

Comments: Rev A + Deviation
Item 1

Lot No: BATCH0000000002 Qty: 6

RELEASE NOTE

TULMAR

COPY

Release Note No.

R92-25897

Ship Date

22-May-07

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Att: C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

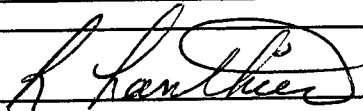
Order No.	Order Date	Customer No.	Sales Rep.	
19446	13-Apr-07	CDART100	Barney Bangs	
Customer PO Number	Ship Via	Packing Slip No.		
PO00003540	Pick-Up	25897		
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				
8426-001	6	EA	6	
Webbing Ass'y, Red/84.25" long x 19.5" wide				
Drawing No: D3320-041				

Comments: Rev A + Deviation
Item 1

Lot No: BATCH0000000002 Qty: 6

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected tested and conform to all specifications and requirements detailed in the contract or purchase order Objective evidence to support this release note is on file and can be made available upon request


Authorized Inspector

05/22/2007

Date